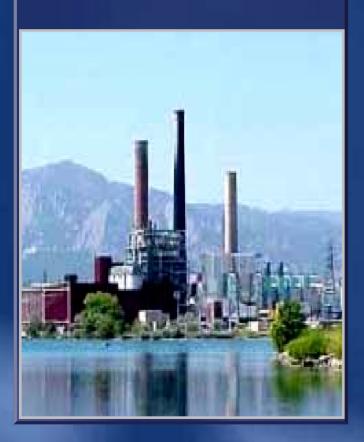
STB RETAC Meeting March 6, 2008



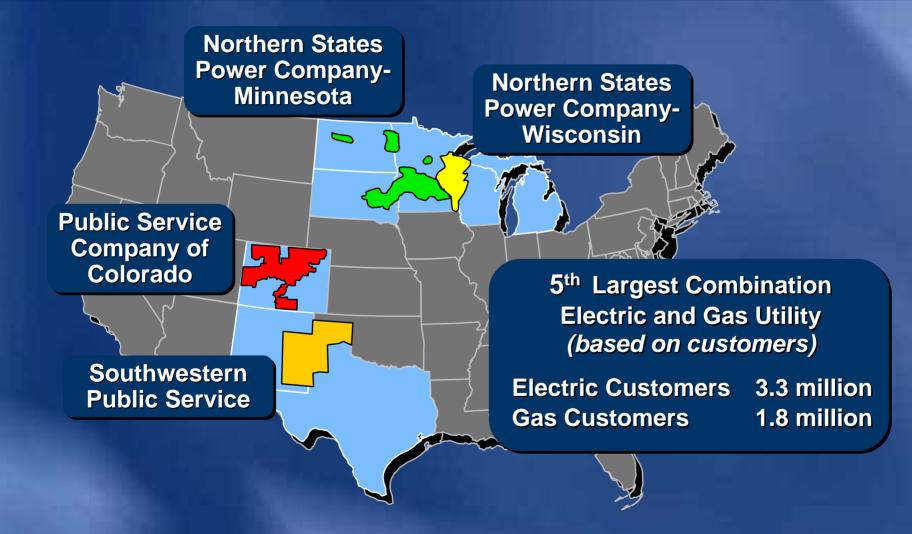


# The Coal Supply Chain:

A Western Utility Perspective

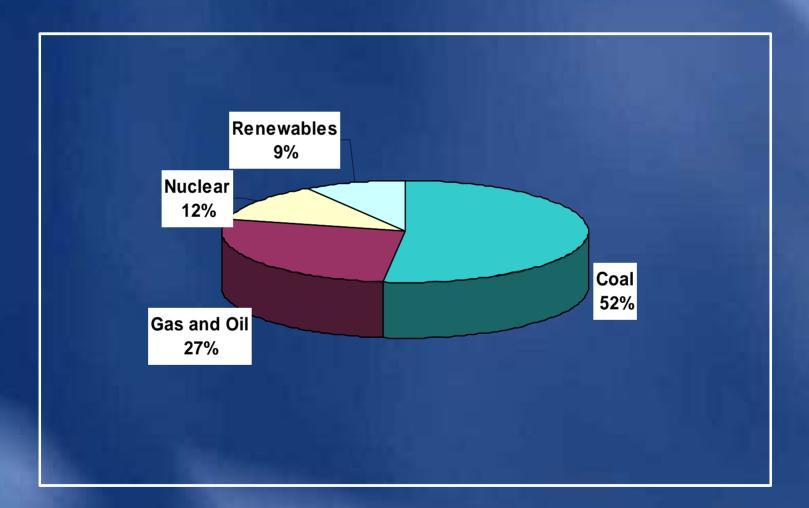
Susan Arigoni Vice President, Fuels Xcel Energy







## **Xcel Energy Generation Fuel Mix**





# **Xcel Energy's Commitment to Coal**

32 million ton annual consumption
5<sup>th</sup> largest consumer in the U.S.
750 MW new coal-fired facility on line 2009





## **Xcel Energy's Reliance on Coal**

- Coal is essential to meeting our generation requirements
- 100% western coal
  - PRB 83%/Colorado 17%
  - Boiler designs limit fuel switching
- Delivery shortfalls usually permanent
- Coal stocks considered a backstop to transportation and mine failures
  - Plant inventory optimization must balance cost and reliability
  - Regulatory review



#### **A Matter of Balance**

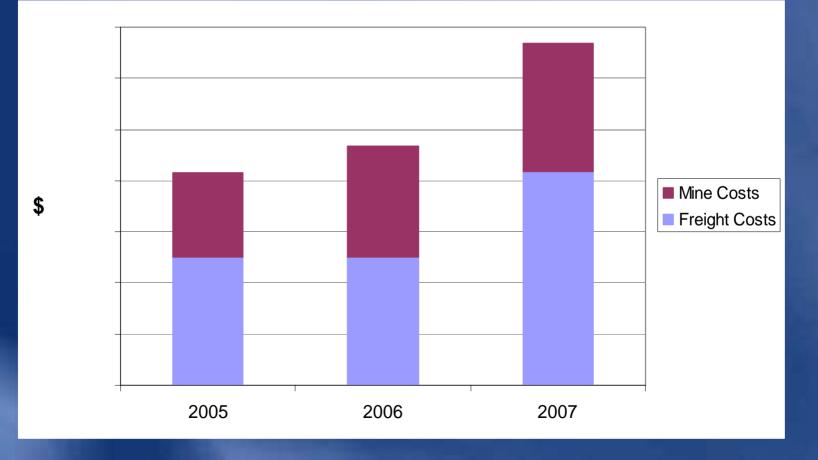


Price



# **Rail Transportation Costs Increasing**

#### 2005 – 2007 NSP Delivered Coal Costs

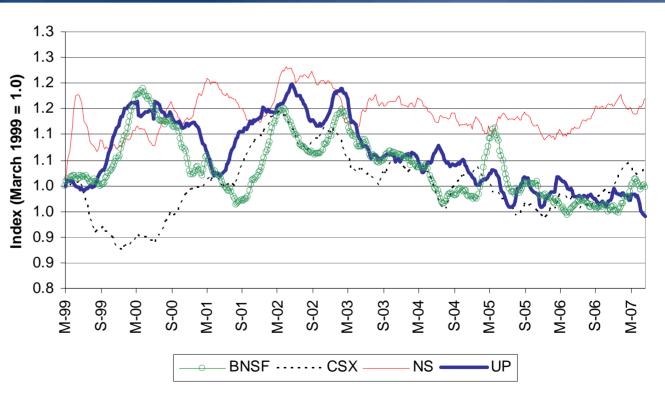




#### **Railroad Performance**

#### Average Speed of Coal Unit Trains, 12 Week Trailing Average

Declining train speed



Source: Rail performance statistics originally posted at http://www.railroadpm.org/.



## **Supply Chain Disruptions**

#### Derailments

- Mine outages or production derates
- Utility dumper outages
- Railroad crew work rules
- Weather
- Poor communication
- Insufficient trainsets



## **PRB Rail Transportation Challenges**

Capacity issues are route specific
 Improvements from recent joint line expansion

 Continued vigilance required

 Need reserve capacity to handle surges or maintenance issues

Performance guarantees



### **Utility Initiatives**

Coal handling investments at plants
Additional resources

Re-assess optimal inventory

Increased participation

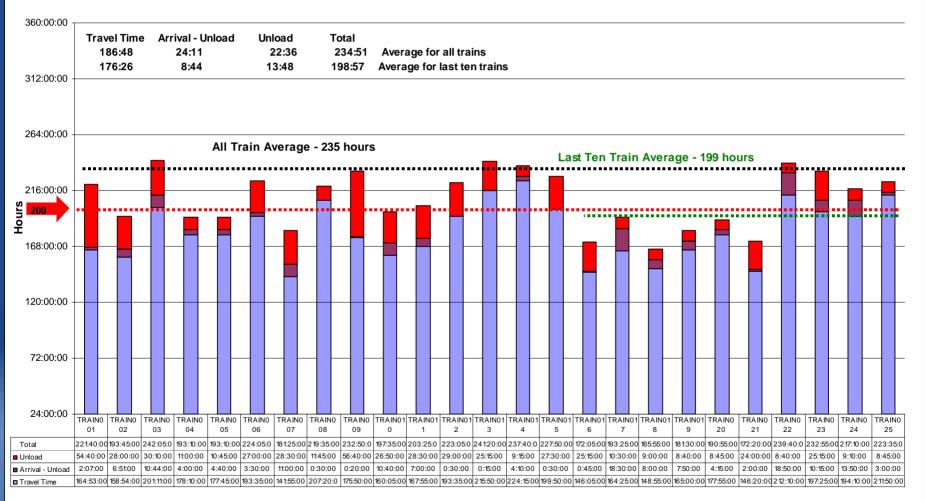
- Industry groups
- Legislative





# **Cycle Time Management**

Plant Cycle Time Graph Cycle Time Calculated from Load-to-Load





#### **Best Practices**

- Cycle time analysis
- Shipment calendars
- In-pit crushing and overland conveyors
- Early notification of quality deviations
- Mid month assessment of deliveries and corrective action
- Supply diversification



#### **Future Issues**

#### Capacity for growth

- Per CRS study, capacity issues difficult to address due to lack of data
- Reliability
- Cost increases
- GHG Legislation
- Resolution of PRB joint line dust issue